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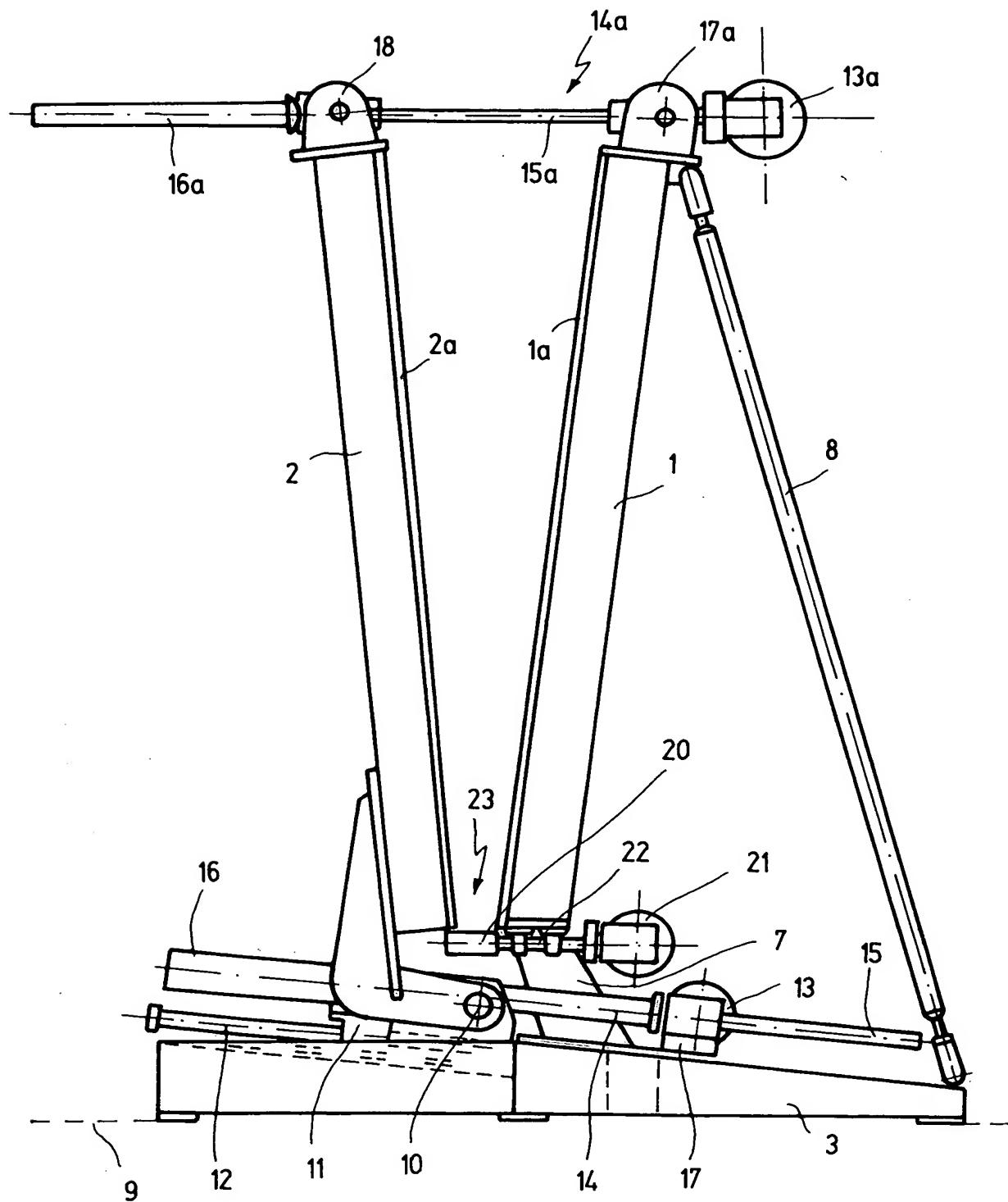


Fig.1

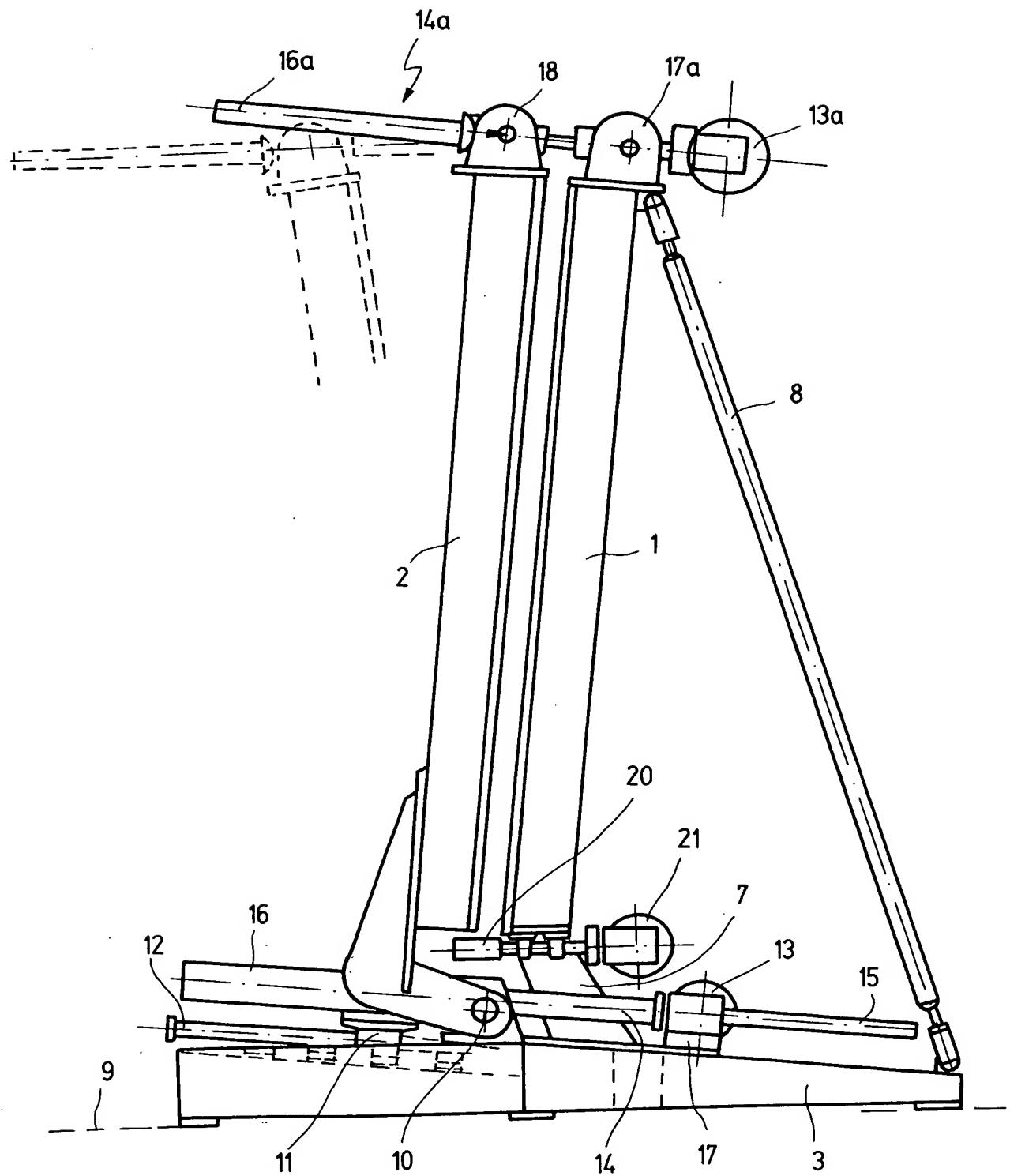


Fig.2

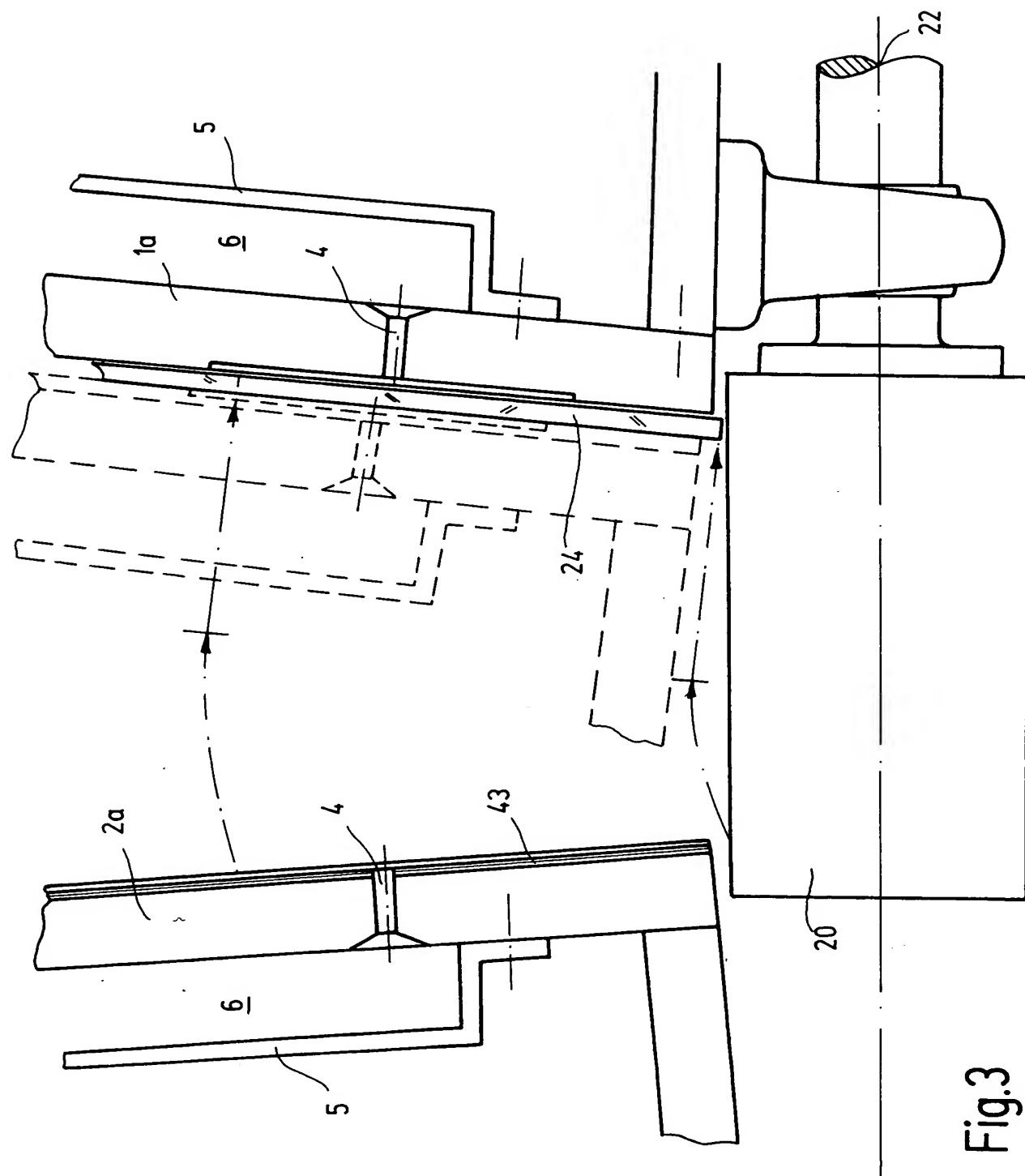


Fig.3

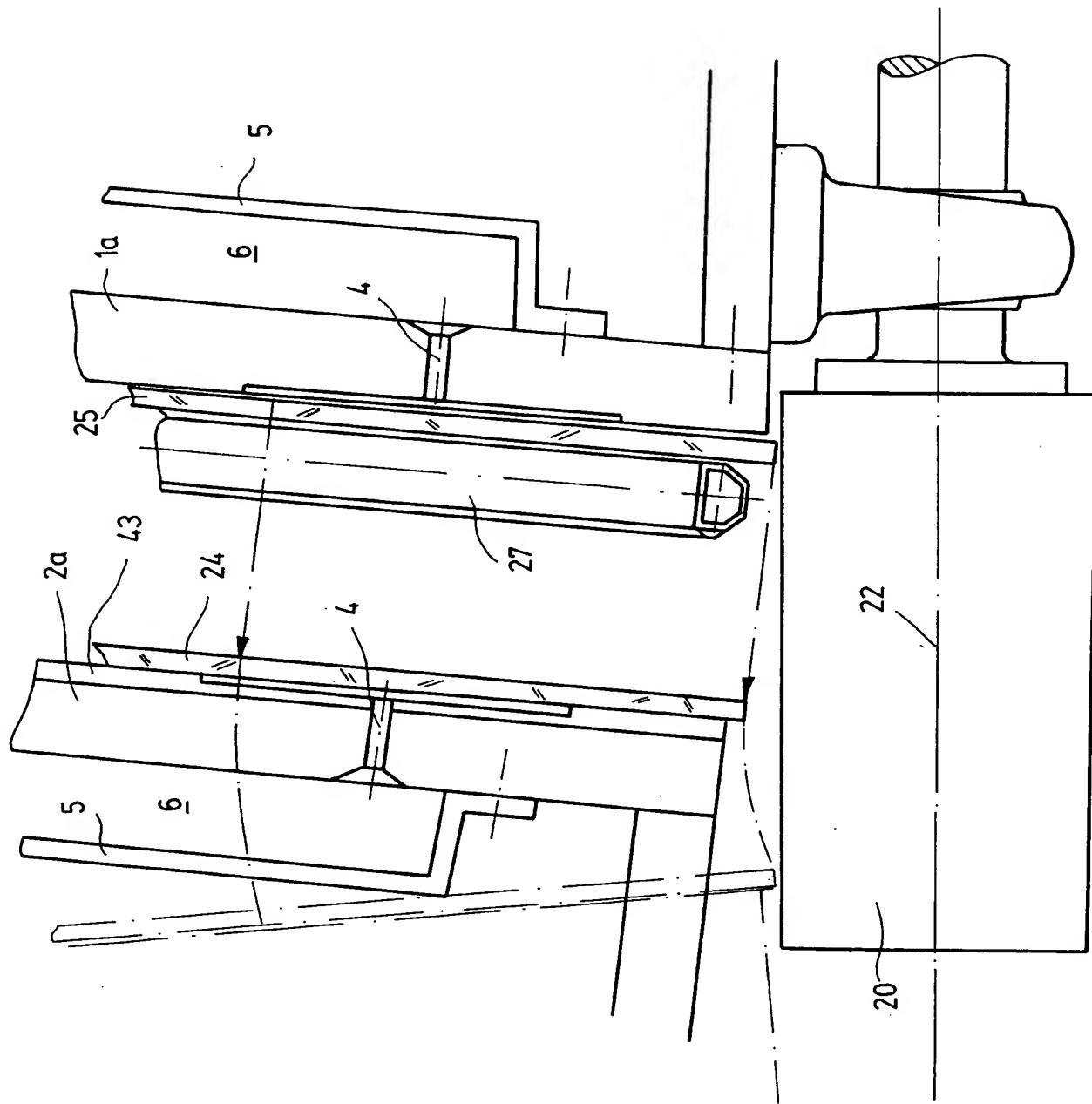


Fig.4

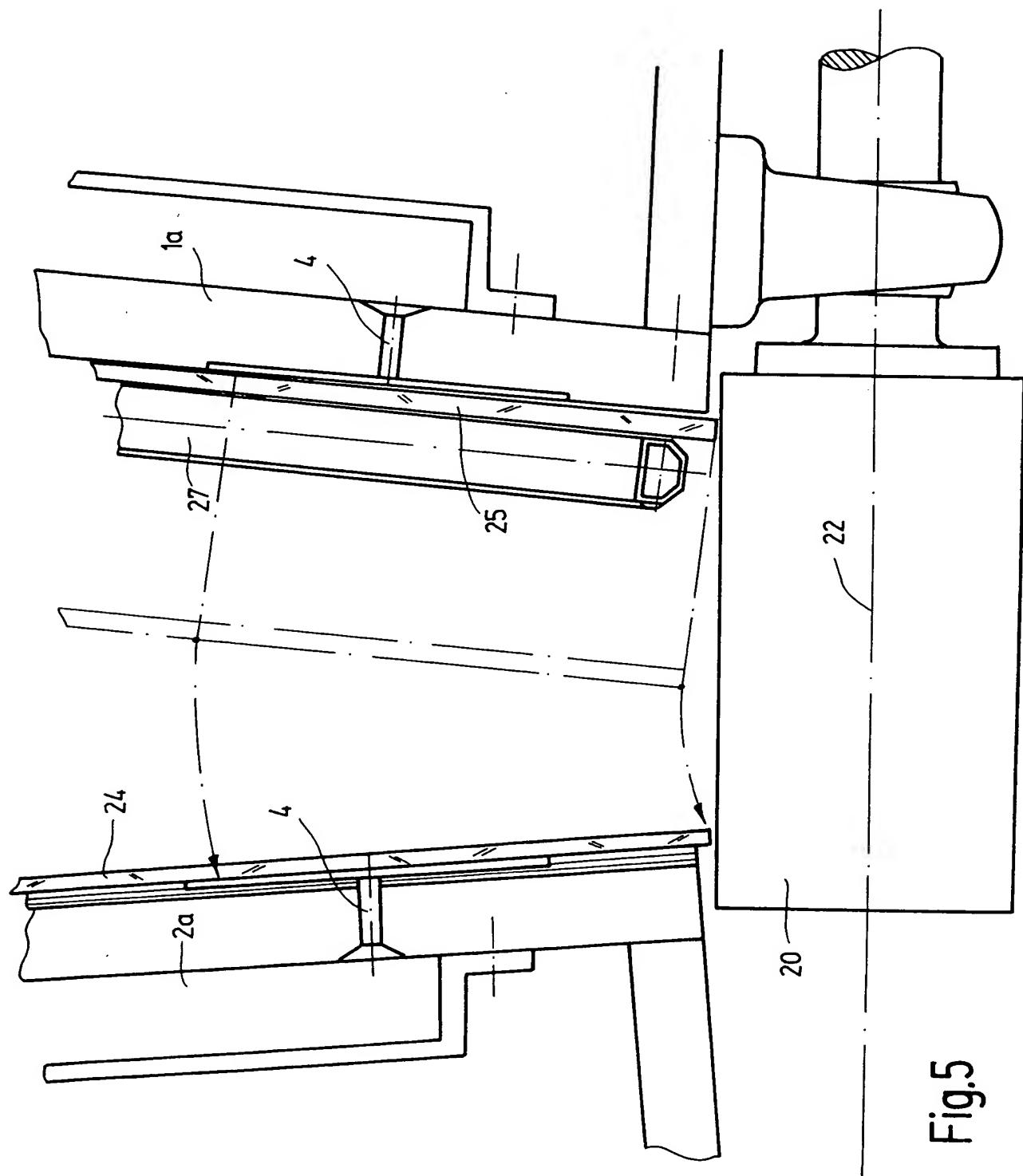


Fig.5

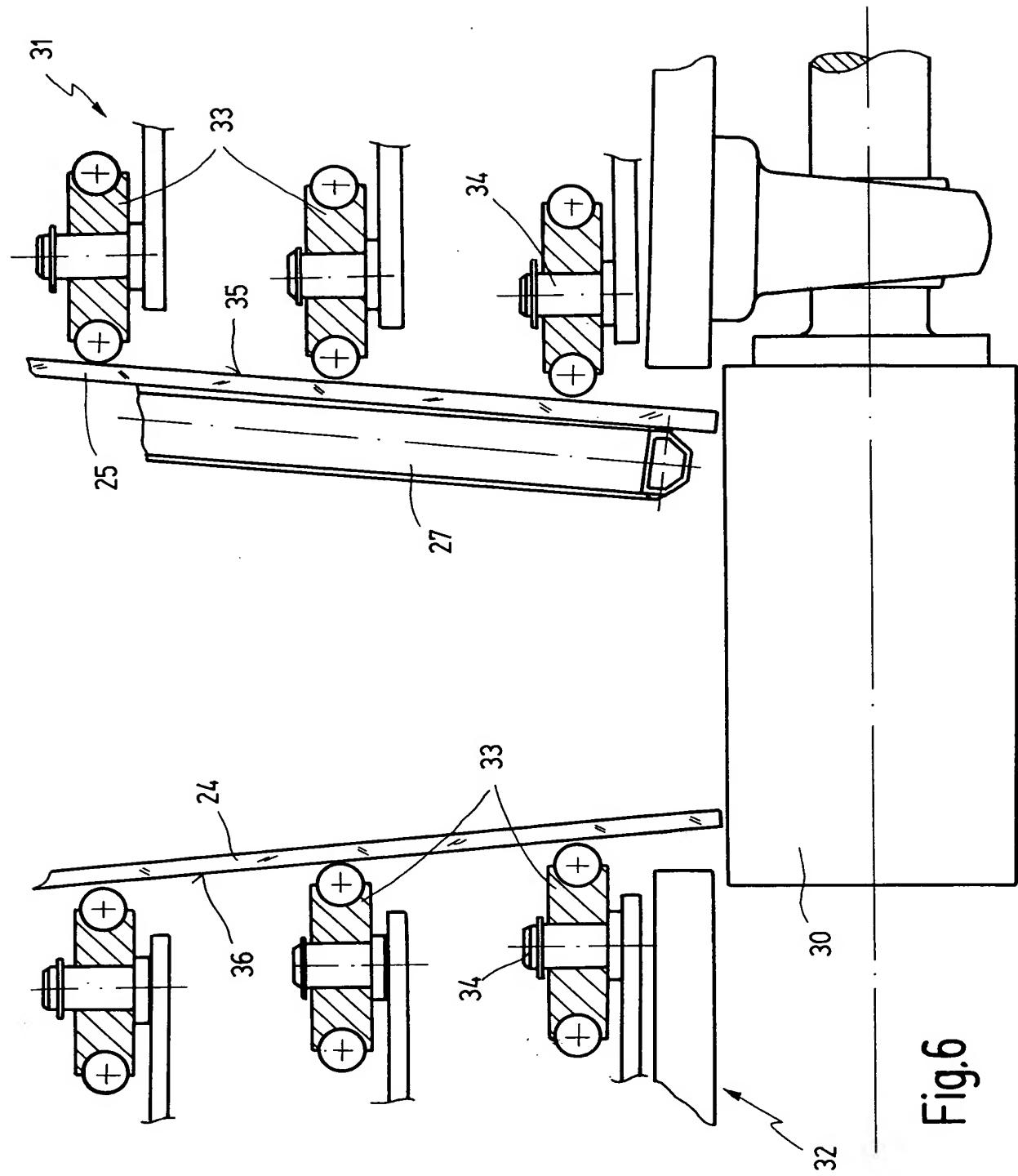


Fig.6

assembly device buffer station pairing station feeder

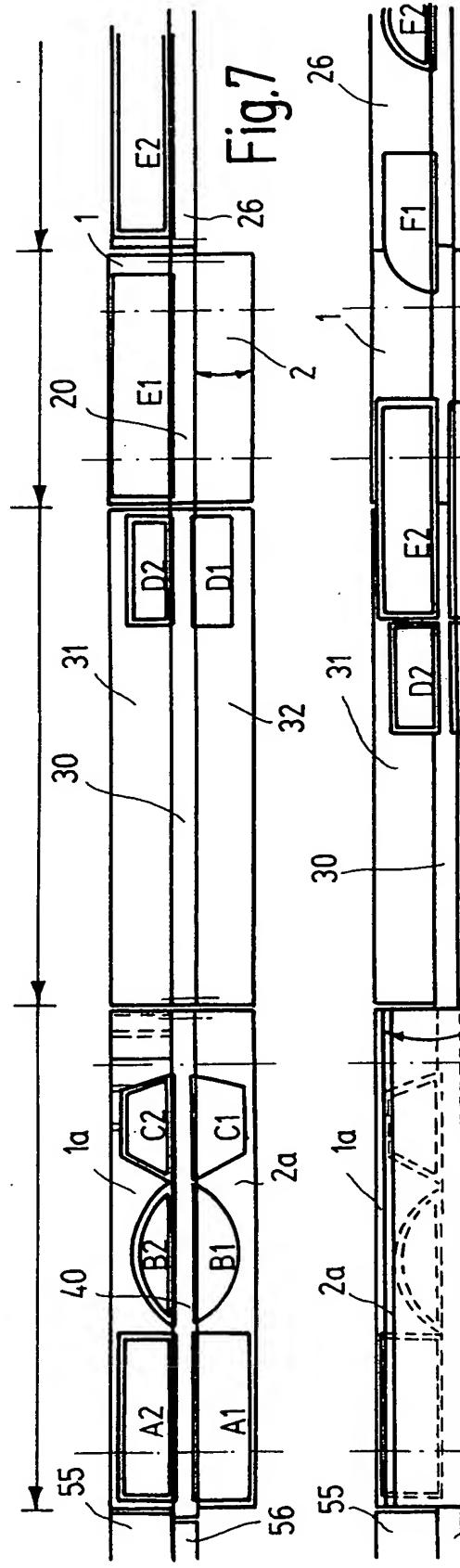


Fig.7



Fig.8

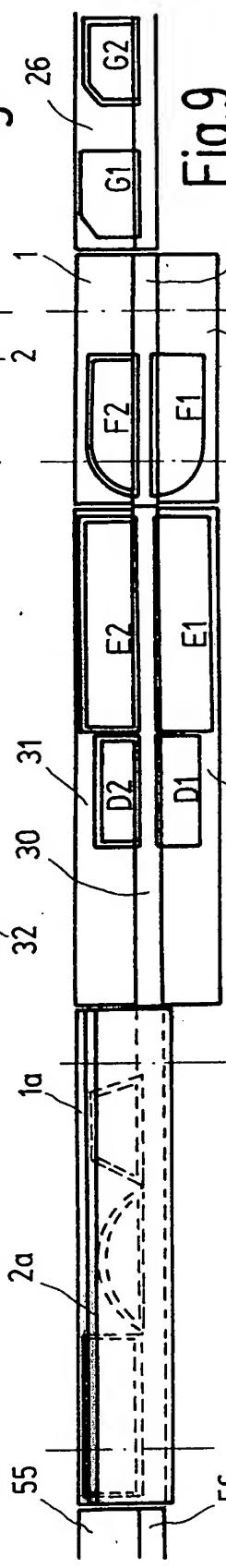


Fig.9

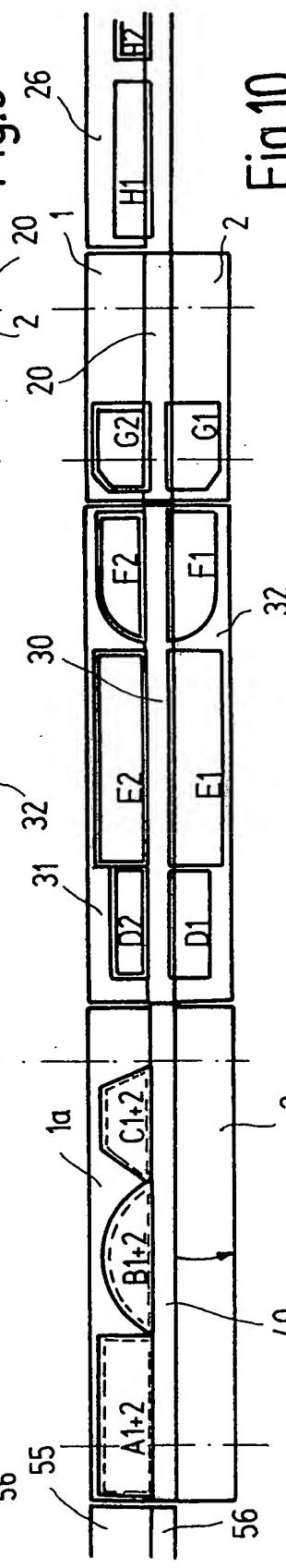


Fig.10

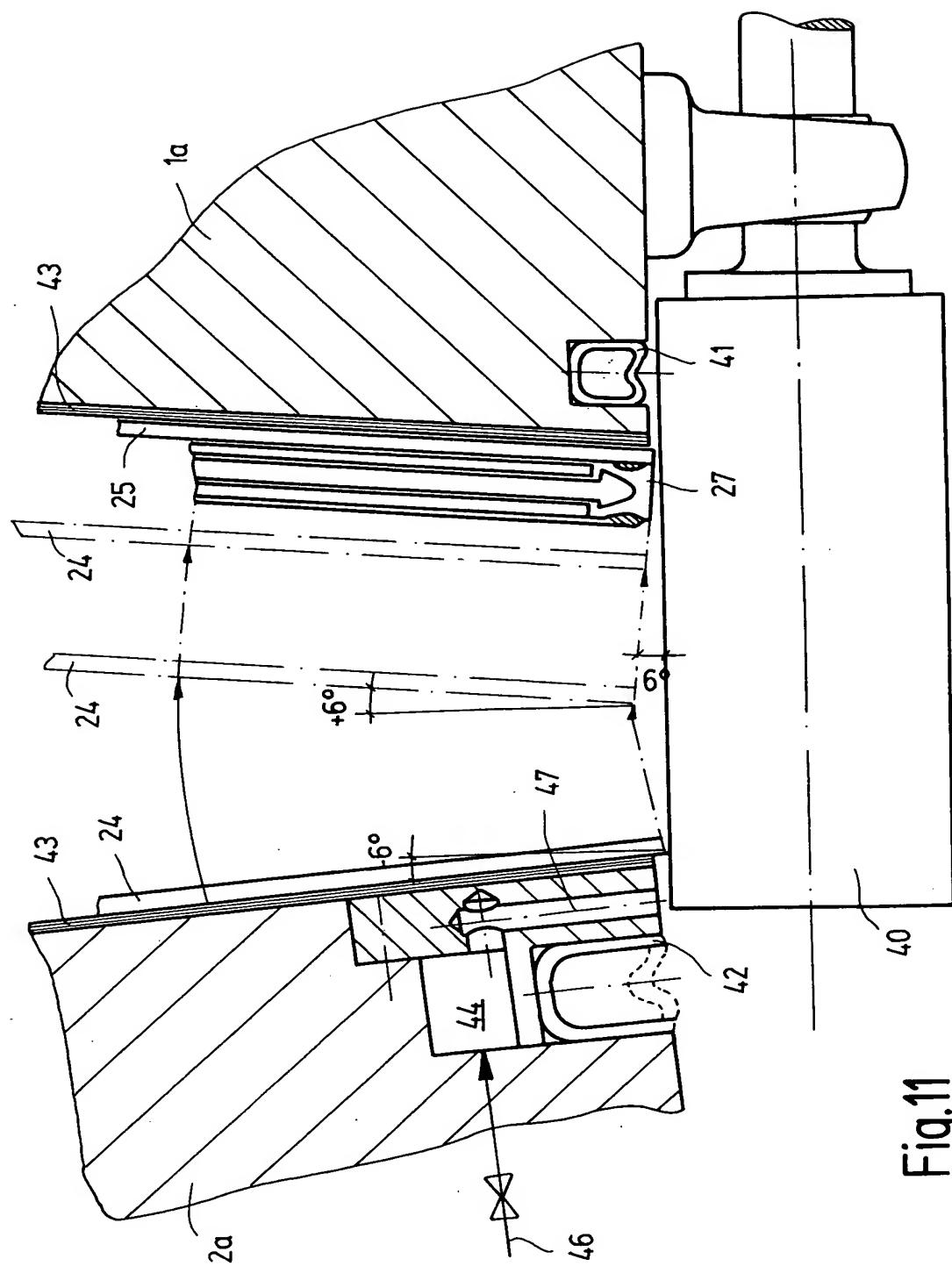


Fig. 11

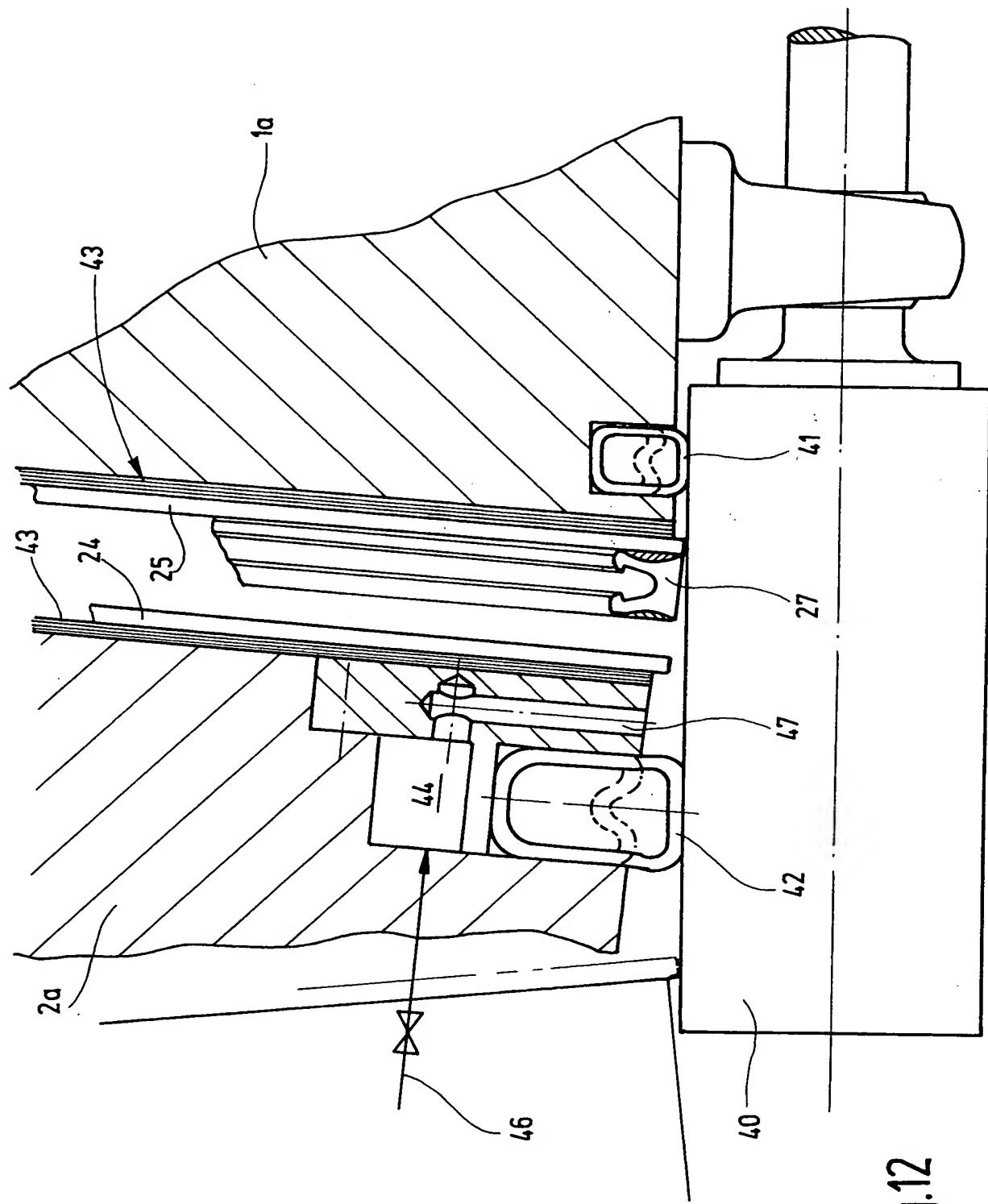


Fig.12

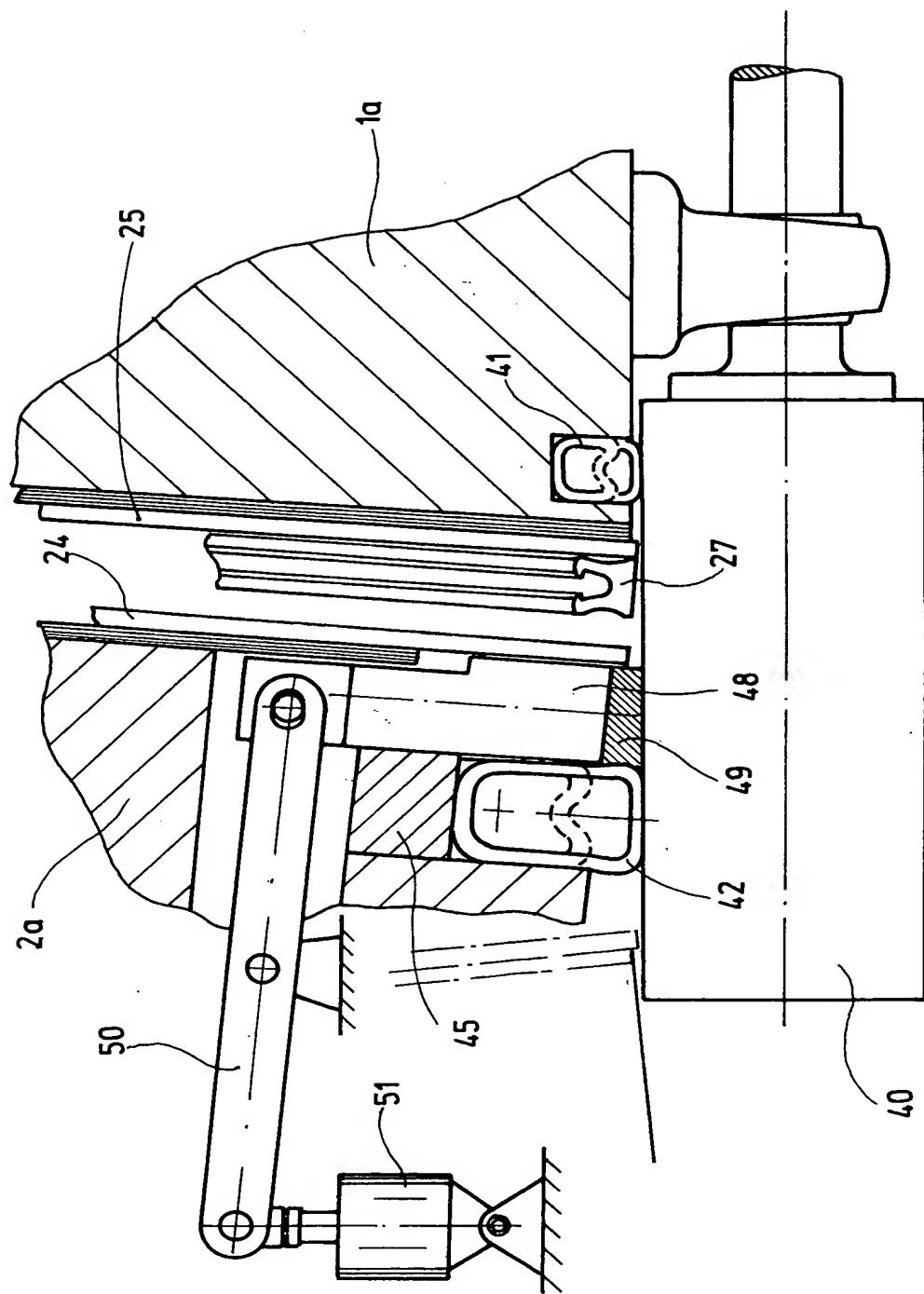


Fig.13

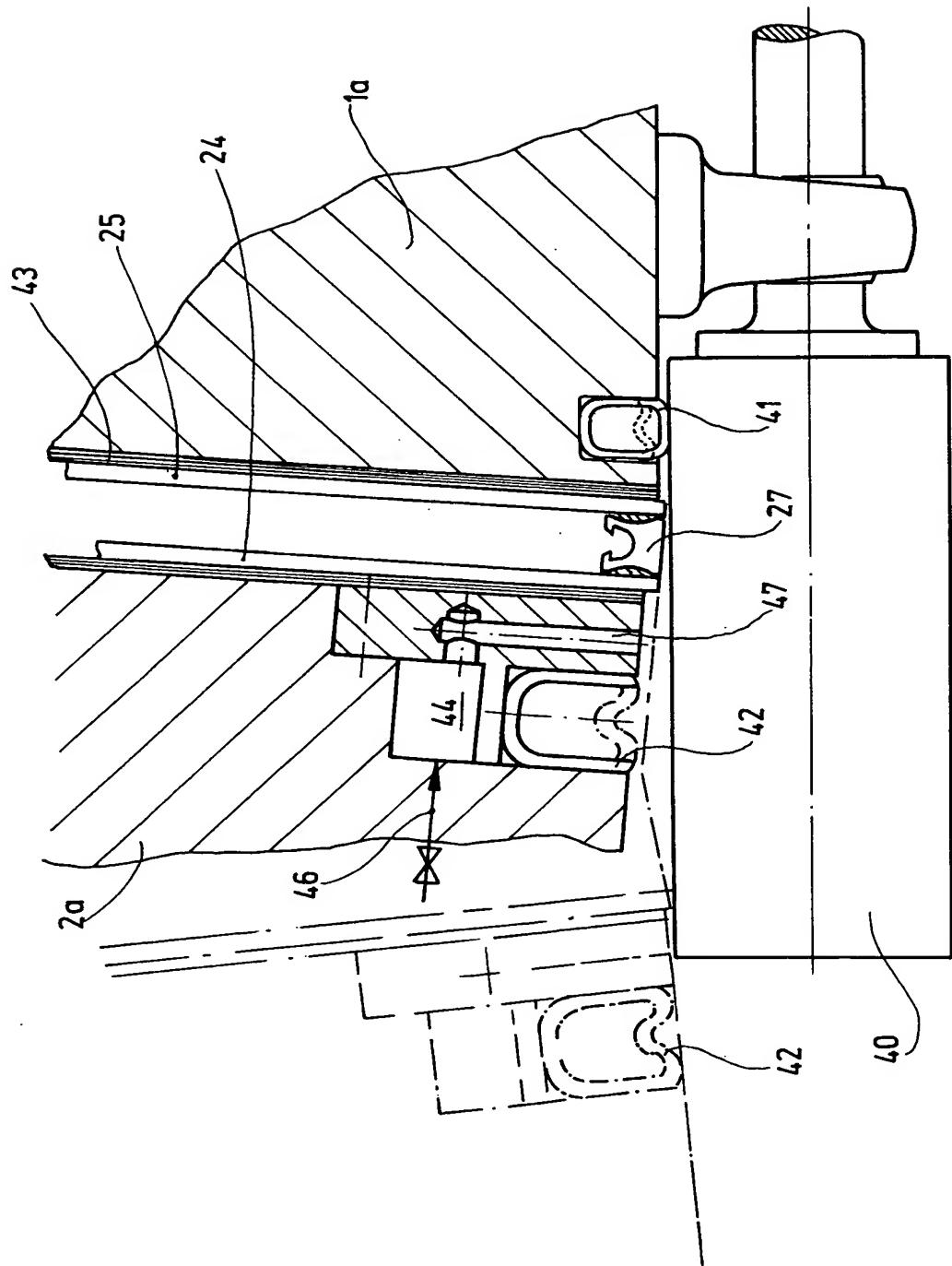


Fig.14

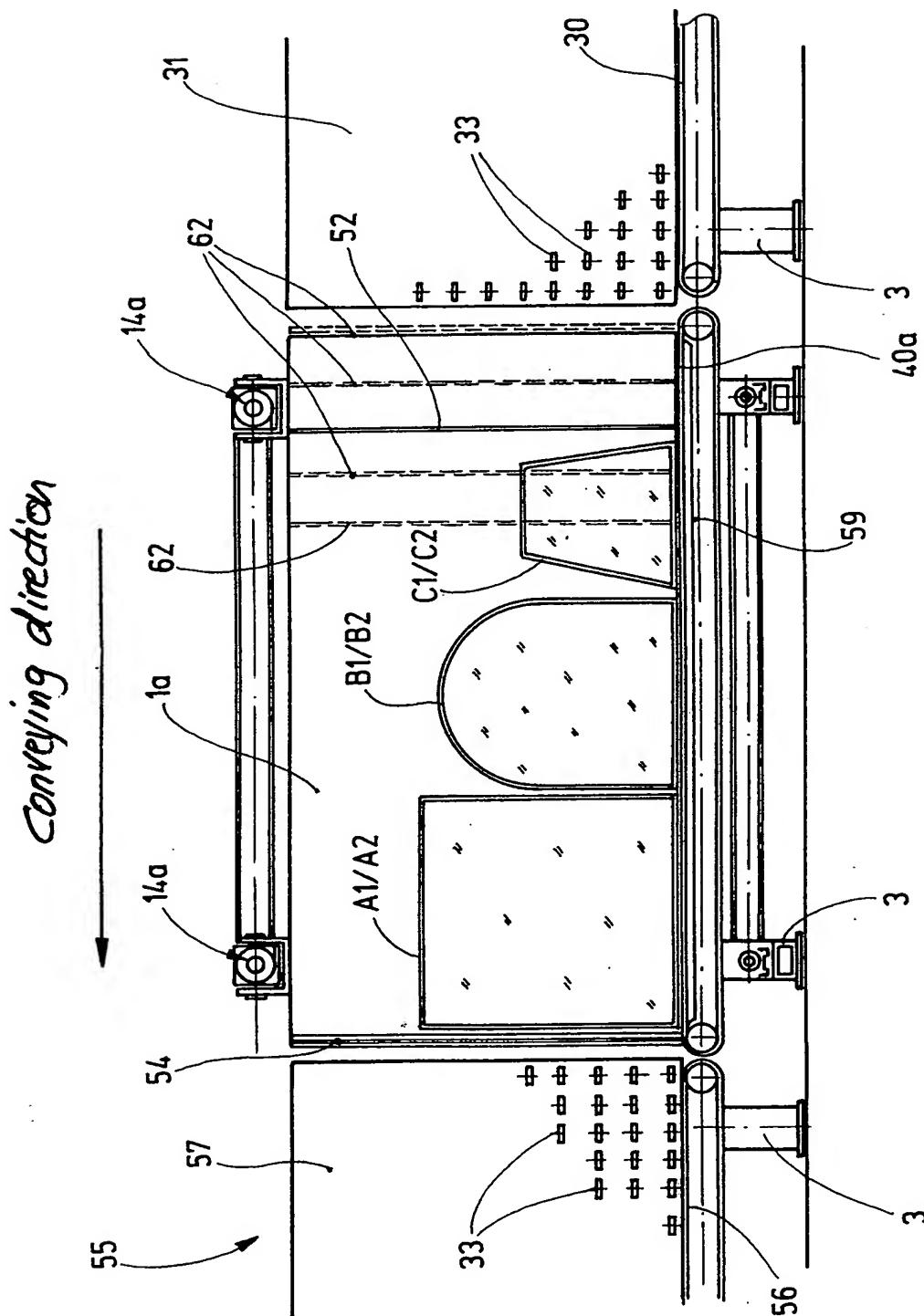


Fig. 15

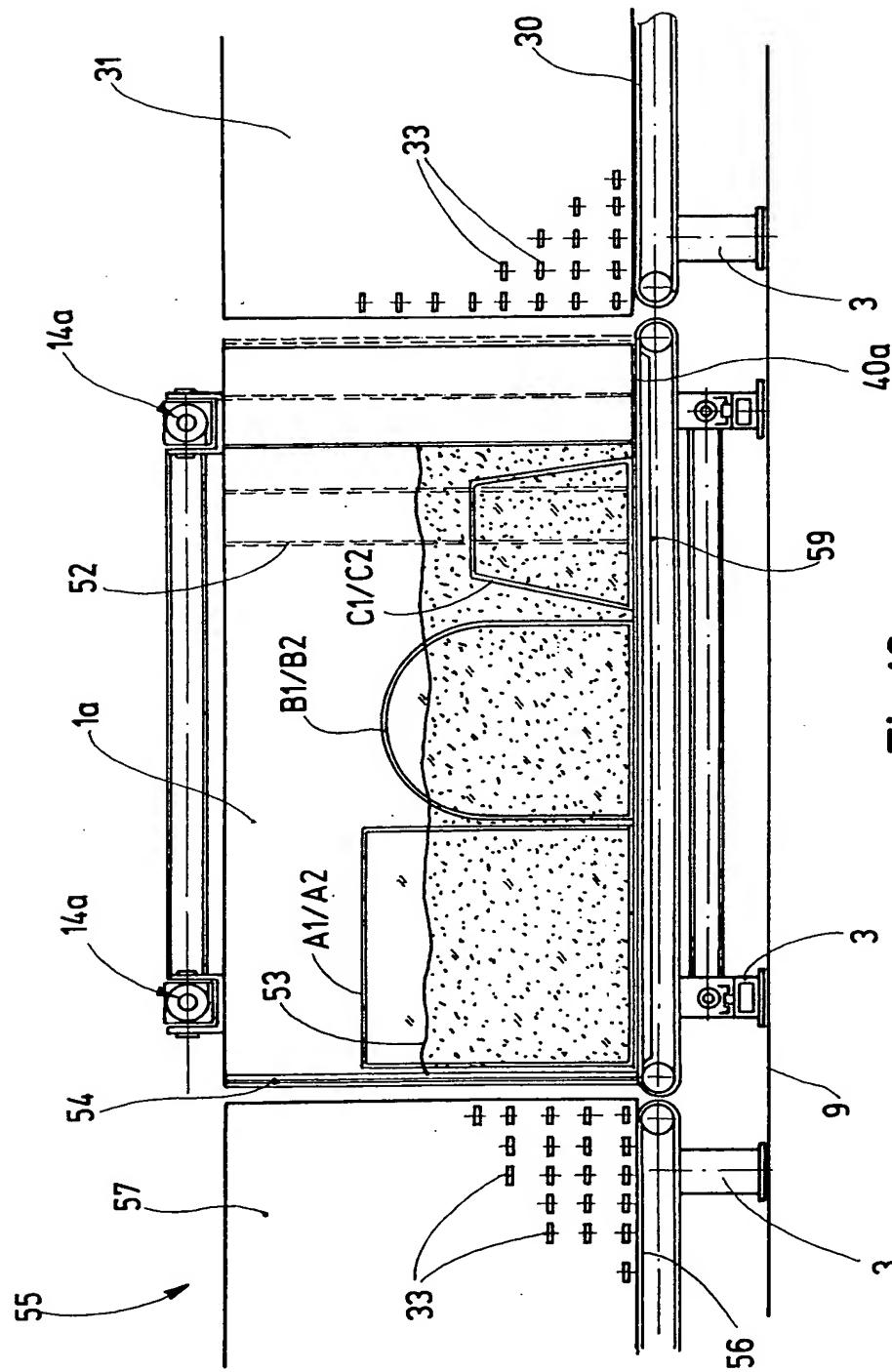


Fig. 16

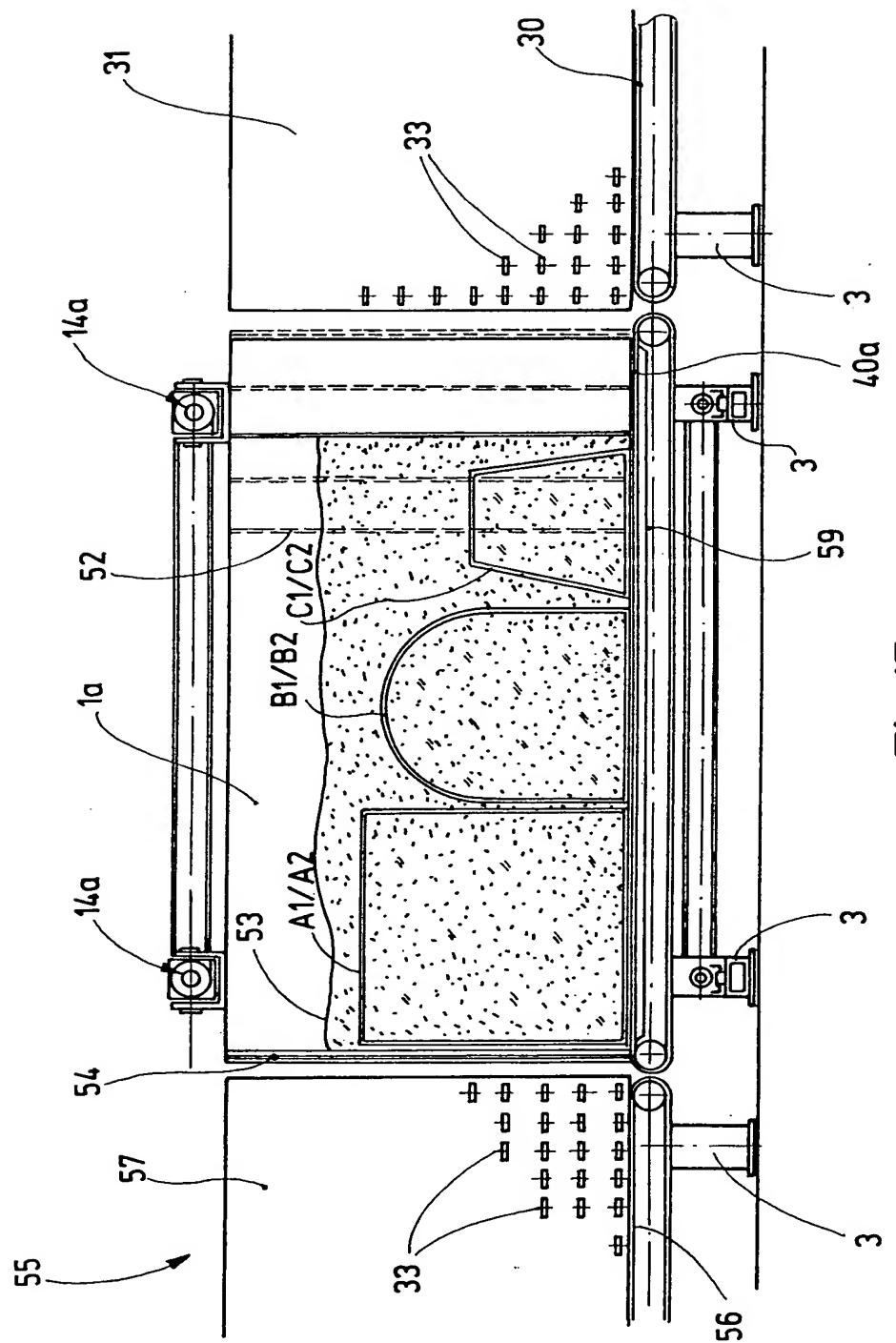
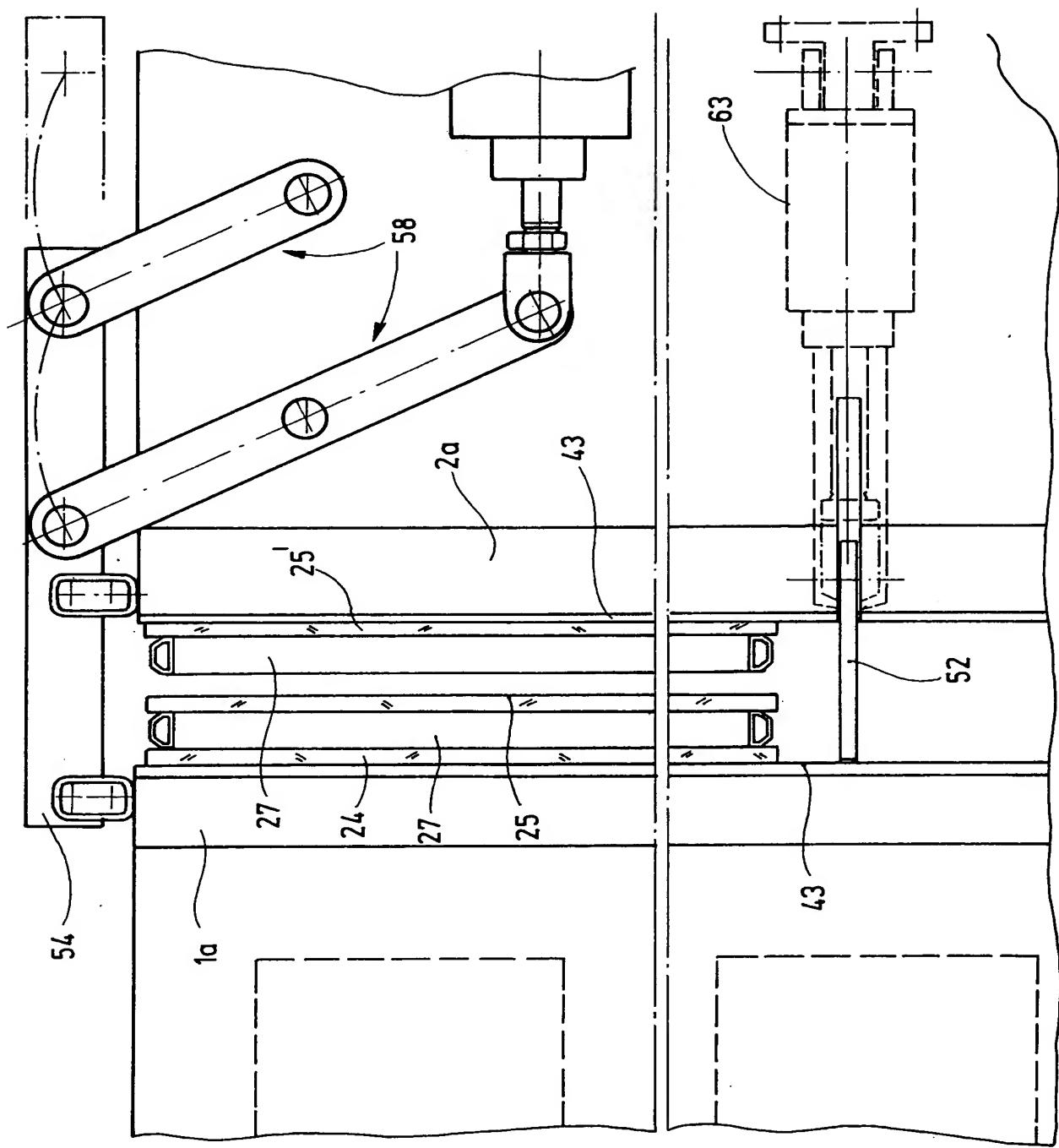


Fig. 17



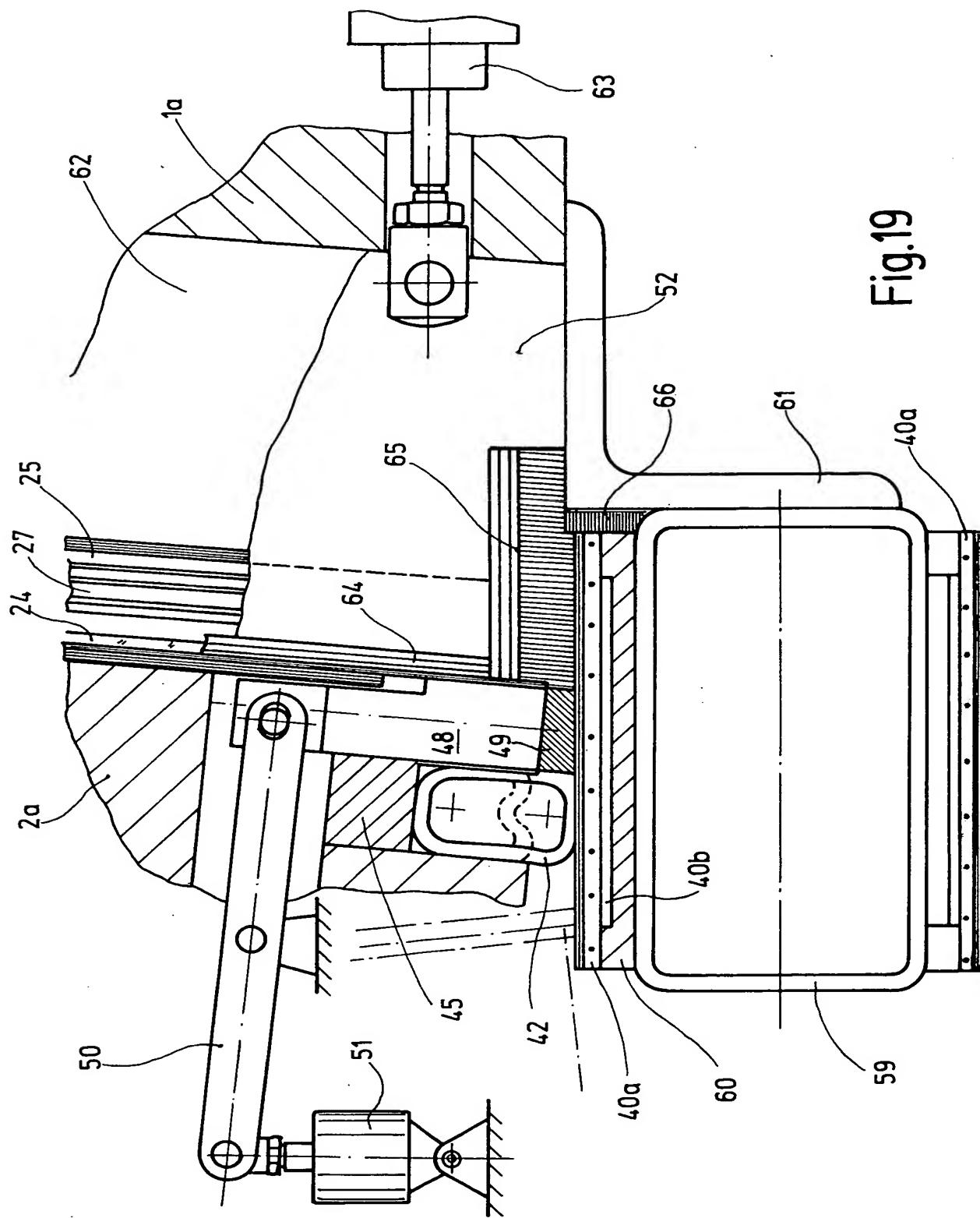


Fig. 19

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